

Current Active Standards

December 11, 2019

The table below lists all active SSPC standards with the month and year of the latest revision. All of these standards, with the exception of the five sets of Visual Reference Photographs, are included in SSPC Volume 2, "Systems and Specifications." Click [here](#) for a list of standards that are new or have been revised since 2014.

ID No.	Title	Latest Revision
SURFACE PREPARATION		
SSPC-SP COM	Surface Preparation Commentary (not a consensus standard)	March 2015, ed. rev March-2017
SSPC-SP 1	Solvent Cleaning	April 2015, ed. rev. August 2016
SSPC-SP 2	Hand Tool Cleaning	January 2018
SSPC-SP 3	Power Tool Cleaning	January 2018
SSPC-SP 5/ NACE No. 1	White Metal Blast Cleaning	January 2007
SSPC-SP 6/ NACE No. 3	Commercial Blast Cleaning	January 2007
SSPC-SP 7/ NACE No. 4	Brush-Off Blast Cleaning	January 2007
SSPC-SP 8	Pickling	November 1982, ed. rev. November 2004
SSPC-SP 10/ NACE No. 2	Near White Metal Blast Cleaning	January 2007
SSPC-SP 11	Power Tool Cleaning to Bare Metal	November 2013
SSPC-SP 13/NACE No. 6	Surface Preparation of Concrete	May 2018
SSPC-SP 14	Industrial Blast Cleaning	January 2007
SSPC-SP 15	Commercial Grade Power Tool Cleaning	November 2013
SSPC-SP 16	Brush-Off Blast Cleaning of Coated and Uncoated Galvanized Steel, Stainless Steels, and Non-Ferrous Metals	April 2010
SSPC-SP 17	Thorough Abrasive Blast Cleaning of Non-Ferrous Metals	September 2019
SSPC-SP WJ-1/ NACE WJ-1	Waterjet Cleaning of Metals -- Clean to Bare Substrate (published July 9, 2012)	January 2017
SSPC-SP WJ-2/ NACE WJ-2	Waterjet Cleaning of Metals -- Very Thorough Cleaning (published July 9, 2012)	January 2017

ID No.	Title	Latest Revision
SSPC-SP WJ-3/ NACE WJ-3	Waterjet Cleaning of Metals -- Thorough Cleaning (published July 9, 2012)	January 2017
SSPC-SP WJ-4/ NACE WJ-4	Waterjet Cleaning of Metals -- Light Cleaning (published July 9, 2012)	January 2017
SSPC-SP 5 (WAB)/ NACE WAB-1	White Metal Wet Abrasive Blast Cleaning (published March 18, 2016)	August 2015
SSPC-SP 6 (WAB)/ NACE WAB-3	Commercial Wet Abrasive Blast Cleaning (published March 18, 2016)	August 2015
SSPC-SP 7 (WAB)/ NACE WAB-4	Brush-Off Wet Abrasive Blast Cleaning (published March 18, 2016)	August 2015
SSPC-SP 10 (WAB)/ NACE WAB-2	Near White Metal Wet Abrasive Blast Cleaning (published March 18, 2016)	August 2015
SSPC-SP 14 (WAB)/ NACE WAB-8	Industrial Wet Abrasive Blast Cleaning (published March 18, 2016)	August 2015
SSPC-SP CAB-1	Thorough Blast Cleaning of Concrete	December 2019
SSPC-SP CAB-2	Intermediate Blast Cleaning of Concrete	December 2019
SSPC-SP CAB-3	Brush Blast Cleaning of Concrete	December 2019

ABRASIVES

SSPC-AB 1	Mineral & Slag Abrasives	January 2015, ed. rev. May 2019
SSPC-AB 2	Cleanliness of Recycled Ferrous Metallic Abrasives	March 2015, ed. rev. February 2016
SSPC-AB 3	Ferrous Metallic Abrasives	December 2017
SSPC-AB 4	Recyclable Encapsulated Abrasive Media (in a compressible cellular matrix)	November 2015, ed. rev. August 2016

PAINT APPLICATION

SSPC-PA 1	Shop, Field and Maintenance Painting of Steel	June 2016
SSPC-PA 2	Procedure for Determining Conformance to Dry Coating Thickness Requirements	January 2015, ed. rev. November 2018
SSPC-PA 4	Guide to Maintenance Repainting with Oil Base or Alkyd Painting Systems	November 1982, ed. rev. November 2004
SSPC-PA 5	Guide to Maintenance Coating of Steel Structures in Atmospheric Service	February 2018

ID No.	Title	Latest Revision
SSPC-PA 6/ NACE No. 10	Fiberglass-Reinforced Plastic (FRP) Linings Applied to Bottoms of Carbon Steel Aboveground Storage Tanks	February 2002
SSPC-PA 7	Applying Thin Film Coatings to Concrete	November 2017
SSPC-PA 8/ NACE No. 11	Thin-Film Organic Linings Applied in New Carbon Steel Process Vessels	March 2003
SSPC-PA 9	Measurement of Dry Coating Thickness on Cementitious Substrates Using Ultrasonic Gages	July 2015, ed. rev. February 2018
SSPC-PA Guide 10	Guide to Safety and Health Requirements for Industrial Painting Projects	August 2008
SSPC-PA Guide 11	Protecting Edges, Crevices, and Irregular Steel Surfaces by Stripe Coating	August 2008
SSPC-SSPC-PA 12	Preparation of Uncontaminated Rusted Steel Test Panels	May 1997, ed. rev. November 2004
SSPC-PA Guide 13/ AASHTO/NSBA S8.1	Guide for Application of Coating Systems with Zinc-Rich Primers to Steel Bridges	January 2015
SSPC-PA 14	Field Application of Plural Component Polyurea and Polyurethane Thick Film Coatings to Concrete and Steel	September 2012
SSPC-PA 15	Material and Preparation Requirements for Steel Test Panels Used to Evaluate the Performance of Industrial Coatings	March 2013
SSPC-PA 16	Method for Evaluating Scribe Undercutting on Coated Steel Test Panels Following Corrosion Testing	September 2012
SSPC-PA 17	Procedure for Determining Conformance to Steel Profile/Surface Roughness/Peak Count Requirements	September 2012, ed. rev. May 2015
SSPC-PA 18/ AASHTO-NSBA S8.2	Specification for Application of Thermal Spray Coatings to Steel Bridges	December 2017
SSPC-PA 19	Standard for Visual Evaluation of Pinholes in a Concrete or Masonry Coating	December 2019
CONTRACTOR QUALIFICATION		
SSPC-QP COM	Commentary on Qualification Procedures (not a consensus standard)	July 2015
SSPC-QP 1	Standard Procedure for Evaluating the Qualifications of Industrial/Machine Painting Contractors (Field application to Complex industrial and Machine Steel Structures)	January 7, 2019, ed. rev. December 10, 2019
SSPC-QP 2	Standard for Evaluating Painting Contractors (removal of Hazardous Coatings from industrial/Machine Structures)	November 2019
AISC 420/ SSPC QP-3	Certification Standard for Shop Application of Complex Protective Coating Systems	September 2010

ID No.	Title	Latest Revision
SSPC-QP 4	Standard Procedure for Evaluating the Qualifications of Contractors Disturbing Hazardous Coatings During Demolition and Repair Work	May 1997, ed. rev. November 2004
SSPC-QP 5	Standard Procedure for Evaluating the Qualifications of Coating and Lining Inspection Companies	July 2012
SSPC-QP 6	Standard Procedure for Evaluating the Qualifications of Contractors Who Apply Thermal Spray (Metallizing) for Corrosion Protection of Steel and Concrete Structures	July 2004, ed. rev. August 2010
SSPC-QP 7	Procedure for Evaluating Painting Contractors With Limited Industrial Work Experience	April 2014
SSPC-QP 8	Standard Procedure for Evaluating the Qualifications of Contracting Firms that Install Polymer Coatings and Surfacing on Concrete and Other Cementitious Substrates	March 2015
SSPC-QP 9	Standard for Evaluating Qualifications of Painting Contractors Who Apply Architectural Paints and Coatings	January 2014
SSPC-QS 1	Standard Procedure for evaluating a Contractor's Advanced Quality Management System	March 2015
SSPC-ACS 1/ NACE No. 13	Industrial Coating and Lining Application Specialist Qualification and Certification (published June 10, 2016)	March 2016
TECHNOLOGY GUIDES		
SSPC-Guide 6	Guide for Containing Surface Preparation Debris Generated during Paint Removal Operations	May 2015, ed. rev. April 2018
SSPC-Guide 7	Guide to the Disposal of Lead-Contaminated Surface Preparation Debris	July 2015
SSPC-Guide 9	Guide for Atmospheric Testing of Coatings in the Field	July 1994, ed. rev. November 2004
SSPC-Guide 10	Guide to Specifying Coatings Conforming to Volatile Organic Compound (VOC) Content Requirements	July 1994, ed. rev. November 2004
SSPC-Guide 12	Guide for Illumination of Industrial Painting Projects	October 2016
SSPC-Guide 13	Guide for the Identification and Use of Industrial Coating Materials in Computerized Product Databases	December 1998, ed. rev. November 2004
SSPC-Guide 14	Guide for the Repair of Imperfections in Galvanized, Organic, or Inorganic Zinc-Coated Steel Using Organic Zinc-Rich Coatings	May 1999, ed. rev. November 2004
SSPC-Guide 15	Field Methods for Retrieval and Analysis of Soluble Salts on Steel and Other Nonporous Substrates	August 2013
SSPC-Guide 16	Guide to Specifying and Selecting Dust Collectors	August 2003
SSPC-Guide 17	Guide to Developing a Corporate Safety Program for industrial Painting and Coating Contractors	December 2019

ID No.	Title	Latest Revision
SSPC-Guide 18	Specifier's Guide for Determining Containment Class and Environmental Monitoring Strategies for Lead-Paint Removal Projects	February 2008, ed. rev. May 2013
SSPC-Guide 19	Selection of Protective Coatings for Use Over Galvanized Substrates	November 2012
SSPC-Guide 20	Guide for Applying Thick Film Coatings and Surfacing Over Concrete Floors (replaces SSPC-TU 10 of same title)	May 2014
SSPC-Guide 21	Guide to Evaluation of Slip and Fall Resistance of Flooring Surfaces	May 2015
SSPC-Guide 22	Use and Retention of Pre-Construction Primers on Steel in Shipbuilding	December 2016
SSPC-Guide 23	Field Methods for the Determination of Moisture in Concrete and Masonry Walls and Ceilings, EIFS, and Stucco	July 2017
SSPC-Guide 24	Soluble Salt Testing Frequency and Locations on New Steel Surfaces	March 2018
SSPC-Guide 25	Guide for Use and Selection of Powder Coating Systems for Protective Purposes	September 2019
SSPC-Guide 26	Concrete Floor Coating System Selection Guide	September 2019
SSPC-Guide 27	Recommended Performance Properties for Liquid-Applied Organic Polymeric Coatings and Linings for Concrete Structures in Municipal Wastewater Facilities	September 2019
TECHNOLOGY UPDATES		
SSPC-TU 1	Surface Tolerant Coatings for Steel	July 1995, ed. rev. November 2004
SSPC-TU 2	Design, Installation, and Maintenance of Coating Systems for Concrete Used in Secondary Containment	February 1997
SSPC-TU 3	Overcoating: Existing Coatings Systems Applied to Steel Substrates	March 2017
SSPC-TU 5	Accelerated Testing of Protective Coating	May 1989, ed rev. November 2004
SSPC-TU 6	Chemical Stripping of Organic Coatings from Steel Structures	May 1999, ed. rev. November 2004
SSPC-TU 7	Conducting Ambient Air, Soil, and Water Sampling during Surface Preparation and Paint Disturbance Activities	May 2015

ID No.	Title	Latest Revision
SSPC-TU 8	The Use of Isocyanate-Containing Paints as Industrial Maintenance Coatings	February 2001, ed. rev. November 2004
SSPC-TU 9	Estimating Costs for Protective Coatings Projects	March 2001, ed. rev. November 2004
SSPC-TU 11	Inspection of Fluorescent Coating Systems	December 2010
SSPC-TU 12	Ambient-Curing Fluoropolymer Finish Coats Applied to Metal Substrates	May 2015
JOINT TECHNICAL REPORTS		
SSPC-TR 1/ NACE 6G194	Thermal Precleaning	October 1994, ed. rev. November 2004
SSPC-TR 2/ NACE 6G198	Wet Abrasive Blasting	May 1998, ed. rev. November 2004
SSPC-TR 3/ NACE 6A192	Dehumidification and Temperature Control During Surface Preparation, Application, and Curing for Coatings/Linings of Steel Tanks, Vessels, and Other Enclosed Spaces	December 2000
SSPC-TR 4/ NACE 80200	Preparation of Protective Coating Specifications for Atmospheric Service	December 2000
SSPC-TR 5/ ICRI 03741/ NACE 02203	Design, Installation, and Maintenance of Protective Polymer Flooring Systems for Concrete	November 2003
PAINTS		
SSPC-Paint 15	Steel Joist Shop Primer/Metal Building Primer	May 1999, ed. rev. March 2004
SSPC-Paint 16	Coal Tar Epoxy Polyamide, Black or Dark Red	November 2006, ed. rev. June 2015
SSPC-Paint 20	Zinc-Rich Coating (Type I – Inorganic, and Type II-Organic)	December 2019
SSPC-Paint 23	Latex Primer for Steel Surfaces	March 2013
SSPC-Paint 24	Latex Exterior Finish Coat for Steel Surfaces, Performance-Based	October 2016
SSPC-Paint 27	Basic Zinc Chromate-Vinyl Butyral Wash Primer	November 2004
SSPC-Paint 29	Zinc Dust Sacrificial Primer, Performance	February 2014
SSPC-Paint 30	Weld Through IOZ primer	April 2002, ed. rev. November 2004
SSPC-Paint 32	Coal Tar Emulsion	September 2006, ed. rev. June 2015
SSPC-Paint 33	Coal Tar Mastic, Cold-Applied	November 2006, ed. rev. June 2015
SSPC-Paint 36	Two-Component Weatherable Aliphatic Polyurethane Topcoat, Performance-Based	August 2013, ed. rev. September 2013

ID No.	Title	Latest Revision
SSPC-Paint 38	Single-Package, Moisture Cure Aliphatic Polyurethane Topcoat, performance based	March 2012, ed. rev. September 2013
SSPC-Paint 39	Two-Component Aliphatic Polyurea Topcoat Fast or Moderate Drying, Performance-Based	April 2015
SSPC-Paint 40	Zinc-Rich Moisture-Cure Polyurethane Primer, Performance-Based	December 2019
SSPC-Paint 41	Moisture-Cured Polyurethane Primer or Intermediate Coat, Micaceous Iron Oxide Reinforced, Performance-Based	July 2017
SSPC-Paint 42	Epoxy Polyamide Primer, Performance-Based	January 2019
SSPC-Paint 43	Direct-to-Metal Aliphatic Polyurea Coating, Performance-Based	March 2012
SSPC-Paint 44	Liquid-Applied Organic Polymeric Coatings and Linings for Concrete Structures in Municipal Wastewater Facilities, Performance-Based	August 2013, ed. rev. October 2013
SSPC-Paint 45	Two-Component, Thick-Film Polyurea and Polyurea/Polyurethane Hybrid Coatings, Performance-Based	December 2013
SSPC-Paint 46	Elastomeric, Water Based, High-Build, Flat Coating for Masonry and Concrete	November 2015
PAINTING SYSTEMS		
SSPC-PS Guide 12.00	Guide to Zinc-Rich Coating Systems	March 2007
PS Guide 12.01	One-Coat Zinc-Rich Painting System	April 2002, ed. rev. November 2004
SSPC-CS 23.00/ AWS C.2.23/ NACE No. 12	Specification for the Application of Thermal Spray (Metalized) Coatings of Aluminum, Zinc, and their Alloys and Composites for the Corrosion Protection of Steel	May 2016, released September 2016
SSPC-PS 26.00	Aluminum-Pigmented Epoxy Coating System Materials Standard, Performance-Based	December 2016
SSPC-PS 28.01	Two-Coat Zinc-Rich Polyurethane Primer/Aliphatic Polyurea Topcoat System, Performance-Based	April 2009
SSPC-PS 28.02	Three-Coat Moisture-Cured Polyurethane Coating System, Performance-Based	June 2010
CORROSION PREVENTION AND CONTROL		
SSPC-CPC 1 / NACE SP 21412	Corrosion Prevention and Control Planning	December 2016
CONCRETE COATING FINISH TEXTURE CLASSIFICATION		
SSPC-CTS 1	Classification of Concrete Coating Finish Textures (with companion comparator coupons)	November 1, 2018

The publications listed below are not included in SSPC Volume 2, Systems and Specifications. They are available individual booklets in printed format, because they contain color photographs that are intended for reference use in the field.

VISUAL REFERENCE GUIDES AND PHOTOS		Latest Revision
SSPC-VIS 1	Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning	2002
SSPC-VIS 2	Standard Method of Evaluating Degree of Rusting on Painted Steel Surfaces	2000
SSPC-VIS 3	Guide and Reference Photographs for Steel Surfaces Prepared by Hand and Power Tool Cleaning	2004
SSPC-VIS 4/ NACE VIS 7	Guide and Reference Photographs for Steel Surfaces Prepared by Waterjetting	2001
SSPC-VIS 5/ NACE VIS 9	Guide and Reference Photographs for Steel Surfaces Prepared by Wet Abrasive Blast Cleaning	2001